



# K2 MMA 400

Lightweight Performance



**K2 MMA 400** An inverter-based, three-phase, high-performance MMA and Lift TIG welding power source suitable for all types of MMA electrodes. Includes advanced functions for better arc ignition and arc force control.



### Key benefits

- Hot start and arc force adjustment for optimized starts and arc control
- Simple user panel for easy parameter settings
- Suited for cellulosic electrodes
- Optional remote control



### Applications

- Wide range of fabrication workshops
- On-site applications
- Offshore industry
- Water and gas pipelines



### Technical Specifications

K2 MMA 400		MMA	TIG
Power Supply Voltage	V	3~400V±10%	
No-load voltage	V	73.5	
Frequency	Hz	50/60	
Rated input current	A		32
Rated input power	kVA		22.1
No Load Voltage	V		93.4
Duty cycle	A	60% 400A 100% 310A	
Welding current	A	20-400	
Efficiency	%	≥86	
Power Factor		0.7	
Protection class		IP21S	
Cooling		AF	
Weight	kg	25.7	
Dimensions (mm)	L x W x H	570x240x490	
Electrode Diameter	Ø mm	1.6-6.0	
Electrode Type		6013,7018, E6010 etc.	

### The Basic Welding Expert

By offering quality, efficiency, and value for money in one range, K2 by Kemppi sets a new standard for basic welding. The K2 by Kemppi range offers a comprehensive product portfolio of power sources for MMA, MIG, TIG welding. The power sources are bundled with torches of Trafimet a Kemppi Company, Italy – the world leader in torches over the last four decades, and a part of the Kemppi Group.

