



# K2 TIG 200 DC

Small but Mighty



**K2 TIG 200 DC** is an inverter-based single-phase high performance DC Pulse TIG and MMA welding power source. Lightweight and portable. Gives smooth high frequency and contact ignition with arc characteristics for quality welding.

## Key benefits

- High frequency and contact (Lift TIG) ignition
- Upslope and downslope functions
- Pre-gas and post-gas timer
- Precise for mild steel and stainless-steel welding
- User-friendly digital display
- 2-Year Warranty

## Applications

- Installation and outfitting
- Repair and maintenance
- Thin sheet metal fabrication workshops
- Chemical and process industry

## Technical Specifications

K2 TIG 200 DC		TIG		MMA
Input voltage	V	230 V ± 10%		
Frequency	Hz	50/60		
Input current	A		30.5	44.5
Input power	kVA		7.0	10.2
No-load voltage	V		64	64
Power factor			0.6	0.6
Duty cycle	A		60% 200 A 100% 155 A	40% 200 A 60% 165 A 100% 125 A
Welding current range	A	10-200		
Upslope/Downslope	S	0-10		
Pre/Post Flow	S	0-2/0-10		
Pulse frequency	Hz	0.5-200		
Pulse width range	%	5-95		
Protection class		IP21S		
Cooling		AF		
Dimensions (mm)	L x W x H	450 x 155 x 286		
Weight	kg	6.1		

## The Basic Welding Expert

By offering quality, efficiency, and value for money in one range, K2 by Kemppi sets a new standard for basic welding. The K2 by Kemppi range offers a comprehensive product portfolio of power sources for MMA, MIG, TIG welding. The power sources are bundled with torches of Trafimet a Kemppi Company, Italy – the world leader in torches over the last four decades, and a part of the Kemppi Group.

