



K2 MMA 400

Lightweight Performance



K2 MMA 400 An inverter-based, three-phase, high-performance MMA and Lift TIG welding power source suitable for all types of MMA electrodes. Includes advanced functions for better arc ignition and arc force control.

Key benefits

- Hot start and arc force adjustment for optimized starts and arc control
- Simple user panel for easy parameter settings
- Suited for cellulosic electrodes
- Optional remote control
- 2-Year Warranty

Applications

- Wide range of fabrication workshops
- On-site applications
- Offshore industry
- Water and gas pipelines

Technical Specifications

CE ISO 14001:2015
GB/T 19001-2016/ISO 9001:2015
ISO 45001:2018

K2 MMA 400			MMA	TIG
Power Supply Voltage	V	3~400V±10%		
No-load voltage	V	73.5		
Frequency	Hz	50/60		
Rated input current	A		32	24
Rated input power	kVA		22.1	16.6
No Load Voltage	V		93.4	92
Duty cycle	A	60% 400A 100% 310A		
Welding current	A	20-400		
Efficiency	%	≥86		
Power Factor		0.7		
Protection class		IP21S		
Cooling		AF		
Weight	kg	25.7		
Dimensions (mm)	L x W x H	570x240x490		
Electrode Diameter	Ø mm	1.6-6.0		
Electrode Type		6013,7018, E6010 etc.		

The Basic Welding Expert

By offering quality, efficiency, and value for money in one range, K2 by Kemppi sets a new standard for basic welding. The K2 by Kemppi range offers a comprehensive product portfolio of power sources for MMA, MIG, TIG welding. The power sources are bundled with torches of Trafimet a Kemppi Company, Italy – the world leader in torches over the last four decades, and a part of the Kemppi Group.

